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T3.5 Logistic management Supply management and logistics - Tutorial

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MODELING OF LOGISTICS PROCESSES

ACTIVITY #5

Triggers – introduction

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Contents:

1	Objective and new skills	3
2	Basic concepts	3
2.1	Simulation events.....	3
2.2	States	3
3	Triggers.....	3
3.1	The idea of using	3
3.2	Generating Flow Elements – <i>On Creation</i>	4
3.3	Leaving the facility – <i>On Exit</i>	4
3.4	Communication between objects – <i>On Message</i>	5
3.5	Common triggers	6
4	Action categories available for invocation	6
4.1	Group <i>Date</i>	6
4.2	<i>Control</i> Group	8
4.3	<i>Visual</i> Group	8
4.4	<i>Lists</i> Group	10
4.5	<i>Code</i> Group <i>Snippet</i>	10

1 OBJECTIVE AND NEW SKILLS

The task aims to organise the basic concepts used in the program, concerning simulation events and the logic of using object states. Introducing the concept of an object state enables a detailed discussion of the assumptions underlying the use of triggers (Triggers), which allow specific actions or processes to be invoked.

New skills
The concept of a simulation event and state
<i>Principle of using triggers</i>
The ability to indicate where, in the process, selected actions can be initiated
Knowledge of basic actions that can be initiated in selected object states

2 BASIC CONCEPTS

2.1 Simulation events

An example of real events would be:

- placing the pallet on the rack,
- completion of processing,
- issue of goods from the warehouse.

FlexSim is a program for discrete event simulation (*Discrete Event Simulation*). Each event starts at a specific moment and lasts for a specific time. The modelled system is therefore represented as a sequence of consecutive events. However, the initial moments of these events are the only times when the object's state can change.

2.2 States

Each object in the modelled system is characterised by its current value (state). A machine processing products will have the *Processing state*. Each object can be in various states characteristic of itself, but only in one at a time.

3 TRIGGERS

3.1 The idea of using

A trigger is a logic of action (an action or operation) that is initiated when a specific state of an object (an event) occurs. Such actions can include, for example, changing the colour of a flow element, changing the value of a label, or adding a row to a table. It can also send a message to another object after a certain action is completed. Each object has its own unique set of triggers. For example, in the *Processor object* in the *Process phase Item*, there will be two triggers available, activated in different places (Fig. 1). The triggers available for the Source are shown in Fig. 2. The most important of them will be discussed in the following points.

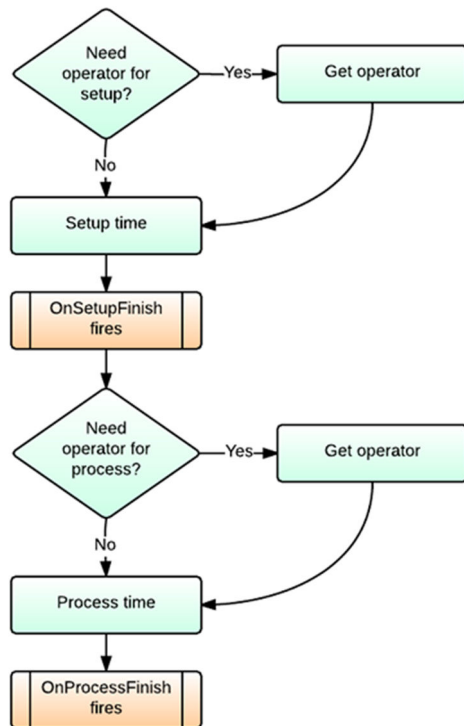


Fig. 1.
Examples of triggers

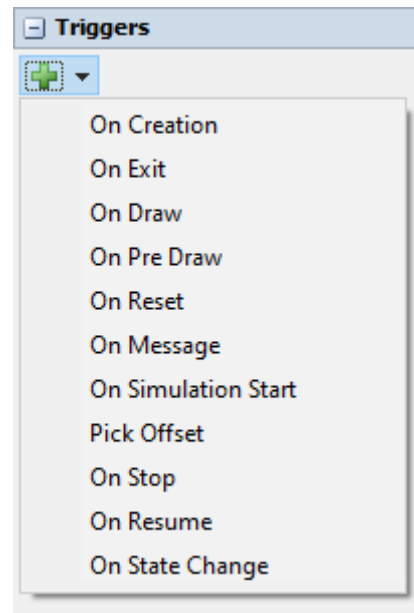


Fig. 2 Triggers for Source

3.2 Generating Flow Elements – *On Creation*

On Creation, the specified operation is activated when the source generates a flow element. The categories of actions shown in Fig. 3 will be discussed in detail later in the material.

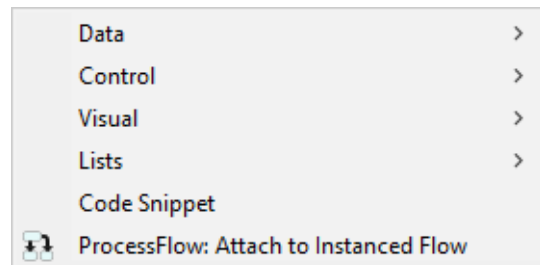


Fig. 3 *On Creation* Section

3.3 Leaving the facility – *On Exit*

The specified operation will be triggered when the flow element leaves the object. The same options as in *On Creation* are available.

3.4 Communication between objects – On Message

On Message runs the selected action whenever the object receives a message. The available actions are shown in Figure 4.

Each sent message has a specific set of parameters (group "Control"). The object receiving the message has access to them and can use them.

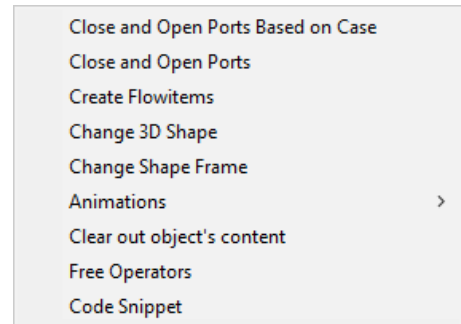


Fig. 4. Options for *On Message*

Sample settings:

1. **Close and Open Ports Based on Case** – based on the defined value of the given expression (*Case Value* field), the appropriate action is performed. The settings in Fig. 5 mean that the output port of the current object is the current one. `output.close()` will be closed if the object receives a message in which the value of the first parameter `msgparam(1)` will be equal to 1.

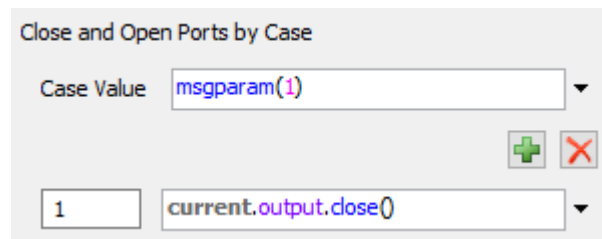


Fig. 5 *Close and Open Ports* Settings

2. **Create Flow Items** – allows you to generate a flow item. The number of items to create is specified in the Quantity to Create field. The type of the flow item (*Flowitem Bin Rank*) is given as the next numeric value in the list of available items in the *Flowitem Bin* section. The destination determines the place where the objects appear. The values of these parameters must be related to the parameters of the received message (Fig. 6)

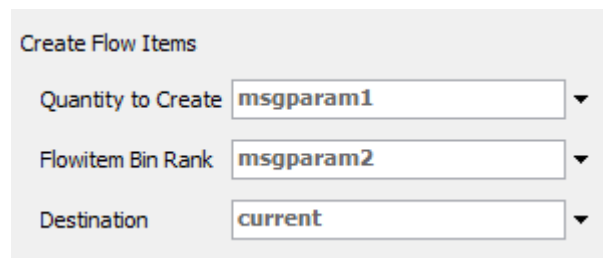


Fig. 6. *Create Flowitems* settings

3. **Clear out object content** – removes all elements that are on the object at the time the message is received (Fig. 7).

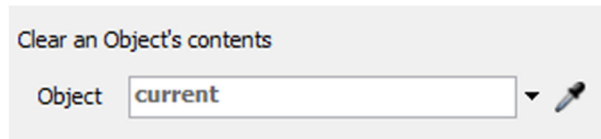


Fig. 7. Clear out objects content option

3.5 Common triggers

Many objects have very similar triggers, especially if they belong to the same category. Therefore, in addition to the triggers already mentioned, it is common to use:

1. **On Entry** – allows the execution of the given logic when the element enters the given object. The command is not available for the source, because it is the beginning of the system.
2. **On Setup Finish** – triggers a specific action after the object is re-armed. Occurs on *Processor, Combiner, and Separator*.
3. **On Process Finish** - calls action when the processing time of an element has expired. Occurs on *Processor, Combiner, and Separator*.

4 ACTION CATEGORIES AVAILABLE FOR INVOCATION

4.1 Group Date

It is possible to parameterise flow elements and/or model objects. The most commonly used options are:

1. **Set Label** – allows you to change the value of an existing label or add a new label with a given value. In *the Object* field, you specify the object to which the label is assigned, in the *Label* field, you define the name of the label, and in the *Value* field, its value (Fig. 8).

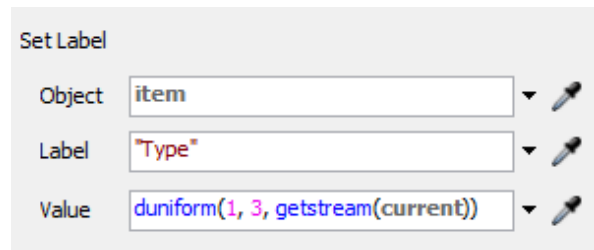


Fig. 8 Set Label option

2. **Set Label and Colour** – works identically to Set Label, but a colour is automatically added to the selected flow element. It is set based on the numeric value of the label, from which the colour number in the RGB palette is selected.

3. **Set Label by Percentage** – allows you to change the label value based on the percentage distribution. Use the green button to add more cases (Fig. 9).

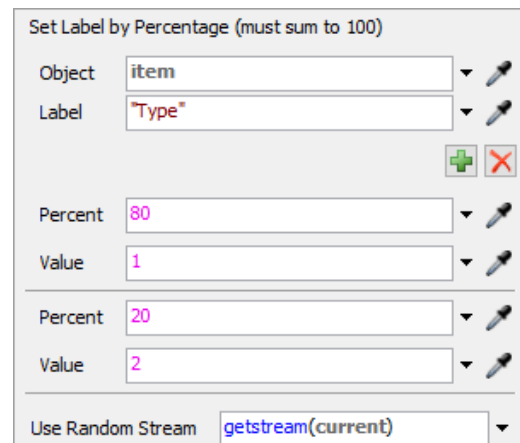


Fig. 9 Option Set Label by Percentage

4. **Write to Global Table** – writes the specified value (*Value field*) to the selected global table (*Table field*). In the *Row fields* and *Column* – specify the row and column number in which the saved value will be located (Fig. 10).

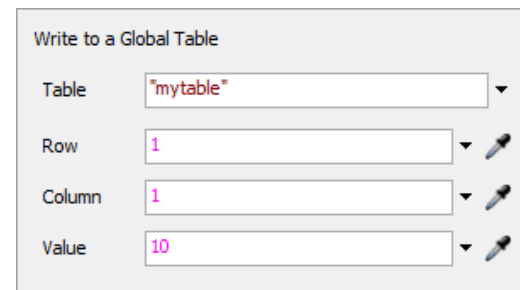


Fig. 10 Option Write to Global Table

5. **Add Row and Data to Global Table** – allows you to add another row to the given global table (*Table field*) and fill the next cells with appropriate values according to the established column layout. The green cross adds fields corresponding to columns in the target table, in which the method for entering values is defined (Fig. 11).

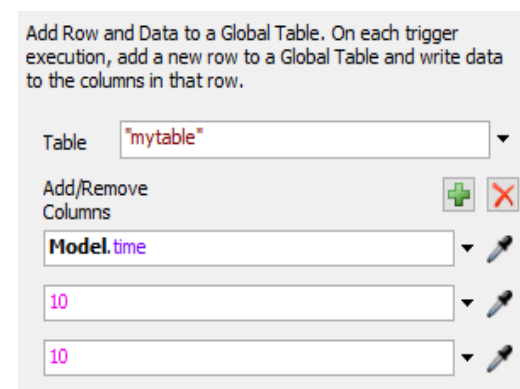


Fig. 11 Add Row and Data to Global Table option.

6. **Increment Value** – allows you to change the value of the expression given in the *Increment field* by the value given in the *by field* (Fig. 12).

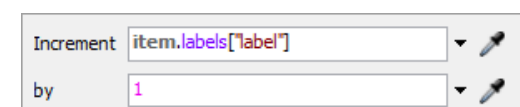


Fig. 12. Increment Value option

4.2 Control Group

The commands in this group allow you to control objects. The most commonly used are:

1. **Send Message** – allows you to send a message with specific parameters from a given object. You define the object that sends the message (*From*) and the object that receives it (*To*). In the *Condition* field, you can specify the condition that must be met for the message to be sent, while in *Delay Time*, you can specify the delay time for sending the message. The message parameter is given in the *Parameter 1-3* fields (Fig. 13).

Send a message with an optional delay, or conditioned upon the result of some expression.

From	current
To	current.centerObjects[1]
Delay Time	0
Condition	true
Parameter 1	0
Parameter 2	0
Parameter 3	0

Send Message Settings

2. **Close and Open Ports** – allows you to close or open the input or output ports of a given object. The action to be performed is selected from the *Action* field. The target object is indicated in the *Object* field, while the condition to be met is indicated in the *Condition* field (fig. 14).

The Action will be applied to the Object if the Condition is true (non-zero)

Action	closeinput
Object	current
Condition	true

Fig 14 Close and Open Ports

4.3 Visual Group

Visual collects actions related to the graphical settings of both flow elements and model objects. The most commonly used options are:

1. **Set Location** – allows you to change the position of the object indicated in the *Object* field. The position is specified in the XYZ reference system (Fig. 15). The XY coordinates define the position of the centre of the lower base of the indicated object.

Set Center Location

Object	item
X Location	1
Y Location	1
Z Location	1

Fig. 15 Set Location

2. **Set Rotation, Size, and Location** – allows you to rotate, change the size, and location of the object (Fig. 16). The appropriate option is selected in the Set field.

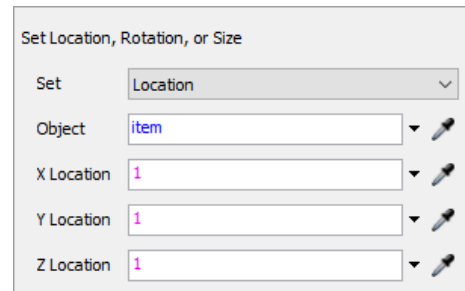


Fig. 16 Set Rotation, Size, and Location

3. **Set Colour by Case** – adds a colour to the selected object (Fig. 17). The colour is assigned based on the value of the expression in the Value field. Colour numbers can also be assigned manually by clicking subsequent items using (Fig. 17).

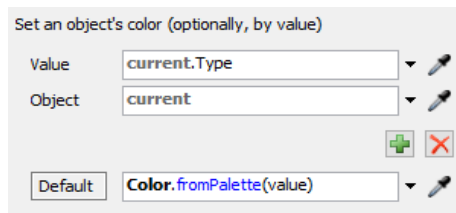
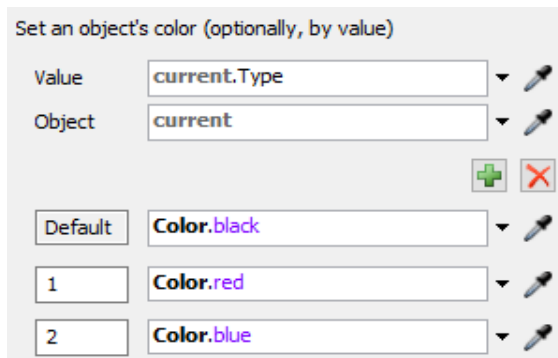



Fig. 17 Set Rotation, Size, and Location

Fig. 17 Options adding colours

4. **Set Object Colour** – allows you to set the colour of the object selected in the Object field (Fig. 18).

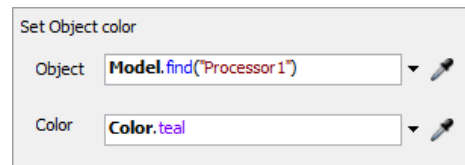


Fig. 18 Set Object Colour

5. **Change 3D Shape** – allows you to change the shape of the object indicated in the Object field to the shape available on the list in the Shape field (Fig. 19).

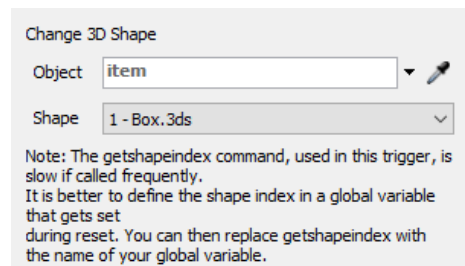
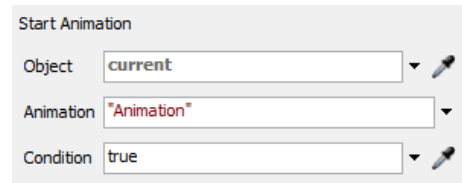


Fig. 19 Change 3D Shape.

6. **Start Animation /Stop Animation** – allows you to start or stop the indicated animation (Fig. 20). You can indicate the animation by entering its name or its assigned number, e.g., the animation of opening doors in a truck is called *OpenDoorsStopped* and has the number 1.



Start Animation

Object:

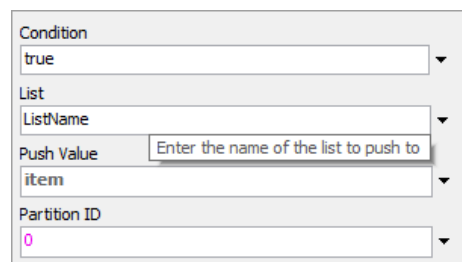
Animation:

Condition:

Fig. 20 Start Animation /Stop Animation

4.4 Lists Group

Actions allow you to add or remove items from the list. Adding is triggered by *Push to List*, removing by *Pull From List* (Fig. 21).



Condition:

List:

Push Value:

item:

Partition ID:

Fig. 21 Push to List option

4.5 Code Group Snippet

The action lets you save your own logic using the built-in FlexScript language (Fig. 22). The same effect can be achieved by selecting the icon next to the selected trigger, which opens the trigger's script for direct editing, as shown in Fig. 23.

Fig. 21 Conde Snippet Window

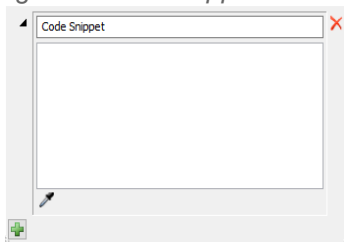


Fig. 22. Direct script editing

